



VSI

MOLDMAKING PRODUCT INFORMATION CHART

ADDITION CURE

Product	Color	Specific Gravity	Hardness Shore A	Tensile Strength psi	Elongation %	Tear Strength ppi	Mixed Viscosity cps	Curing Temp. °C	Pot Life hrs
V-225	pale blue/green	1.15	26*	350	300	30	20,000	24	3
V-240	Gray	1.23	60	850	160	74	100,000	24	2.5
V-242	Green	1.23	60	850	160	74	100,000	24	2.5
V-243	Beige	1.24	60*	750	180	80	100,000	24	5
V-249	Beige	1.24	67	980	160	80	100,000	24	5
V-251	Red	1.29	45	600	200	60	70,000	24	>4
V-252	Red	1.24	26*	350	300	45	25,000	24	>4
V-270	White	1.10	40	815	370	150	80,000	24	2.5
V-275	Translucent Green	1.08	42	810	300	130	88,000	24	3
V-340/ CA-45	Blue	1.30	45	800	400	150	30,000	24	1.5
V-340/ CA-55	Gray	1.30	55	700	300	50	30,000	24	1.5
V-341	Blue	1.30	45	800	400	150	35000	24	1.5
V-360	Violet	1.23	60	950	150	90	70,000	24	1.5
V-2340	Green	1.31	42	900	400	150	30,000	24	1.5
V-2360	Grey	1.18	60	900	215	90	85,000	24	3
RTV-1556	Rose or Trans.	1.1	30	750	450	110	12,000	24	2
RTV-1597	Blue or Trans.	1.1	38	800	350	100	20,000	24	2

FOR A DETAILED PRODUCT INFORMATION SEE TECHNICAL DATA SHEETS

* Diluents may be used with these products to adjust the hardness or lower the viscosity

Diluents: V-50(50cps)

V-252 Diluent (100cps)