



VSI

MOLDMAKING PRODUCT INFORMATION CHART

CONDENSATION CURE

Product	Curing Agent	Color	Specific Gravity	Hardness Shore A	Tensile Strength psi	Elongation %	Tear Strength ppi	Mixed Viscosity cps	Pot Life Hrs
V-1056	Std Cat	Blue	1.09	23	490	325	100	16,000	4
V-1062 **	Hi-Pro Green *	Green	1.11	14	550	450	115	27,000	4
V-1065 **	Hi-Pro Green	Green	1.11	25	650	425	125	45,000	3
V-1067	V-1067B Hi-Pro Green *	White/blue	1.12	40	700	300	50	50,000	4.5
		Green		27	800	400	60	50,000	2
V-1068	Hi-Pro Clear	Trans-lucent	1.10	14	500	450	115	25,000	4
V-1069	Hi-Pro Green *	Green	1.11	30	600	400	115	thixotropic	4
V-1082	Hi-Pro Clear	Trans-lucent	1.10	10	475	550	120	35,000	3.5
V-1084	Hi-Pro Green *	Green	1.10	8	400	550	100	10,000	5
VRM-65	Hi-Pro Green *	Green	1.11	25	600	400	125	thixotropic	3
RTV-524	58R	Beige	1.21	15	350	400	90	16,000	1.5
RTV-573	58R	Off White	1.35	18	285	350	30	14,000	2
RTV-585	22002	Blue	1.21	20	450	400	110	30,000	2
	22003	Blue	1.21	28	450	350	110	30,000	1.25
	60R	Beige	1.21	27	600	430	130	42,000	3.5
V-2010	Hi-Pro Red	Red	1.10	9	350	550	90	12,000	3.5
V-2015	Hi-Pro Red	Pink	1.10	15	400	475	110	15,000	3.5
V-2025	Hi-Pro Red	Pink	1.10	23	475	425	110	18,000	4
V-2040	Hi-Pro Red 40	Pink	1.10	35-40	550	225	110	18,000	4

FOR A DETAILED PRODUCT INFORMATION SEE TECHNICAL DATA SHEETS

* Hi-Pro Blue can be substituted for quicker demold time.

Hi-Pro Clear is a direct off set for Hi-Pro Green.

** Material also available in a styrene resistant formula