

PRETHANE

URETHANE SYSTEMS SELF-THICKENING PRODUCTS

	PC-20 THIXO	PC-40 THIXO	PC 751 GEL	PC 770 GEL
MIX RATIO BY WEIGHT	100A/96B (1:1 by vol)	100A/100B	100A/88B (1:1 by vol)	1:1 by vol
SHORE HARDNESS	25-28A	45-48A	75D	75D
POUR TIME, MINIMUM	15-20 min	15 min	15 min	15 min
DEMOLD TIME @ 72 F	2-4 hours	2-4 hours	2 hours	2 hours
COLOR	Purple	Blue	Green	Green
VISCOSITY, MIXED	500,000	500,000	100,000	100,000
CUBIC INCHES PER POUND	25.52	25.7	24.26	24.26
SPECIFIC GRAVITY, CURED	1.068	1.068	1.14	1.14
SHRINKAGE DURING CURE	N/A	N/A	N/A	N/A